

TECHNICAL DATA SHEET

M-225

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PRODUCT DESCRIPTION

M-225 is a fast setting hot melt adhesive for case and carton sealing. It was designed for wrap around case sealers, which it is suitable for because of its superior hot tack and fast set speed. It can be used for clay coated board.

USES

M-225 is formulated as a general purpose product for packaging operations. Its water white color makes it a natural choice for food & beverage related applications.

FEATURES

- Excellent hot tack - holds flaps down immediately, minimizes pop-opens.
- High heat resistance - resistant to pop-opens during transit & high heat situations
- Machines well - less stringing
- Exhibits water white appearance - no visible glue lines
- Fast set speed - short compression times

TYPICAL PROPERTIES

Viscosity: 650 - 850 cps @ 350°F
Application Temp.: 325° - 375°F, Target 350°F
Speed of Set: Fast

ADDITIONAL DATA

Type: Modified synthetic resin
Color: Water white

LIMITATIONS

Shelf Life: Twelve (12) months. Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See MSDS for details.

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